

Machine Design Experiments using Gears to Foster Discovery Learning

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2

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Engineering Hall, Marquette



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4

Discovery Learning

- Students posed with a challenge “discover” solutions with limited guidance.
- Student-centered pedagogical methods include active, cooperative, collaborative, project-based, and inductive learning.

Student-Centered Learning

- Advantages
 - Short-term mastery
 - Long-term retention
 - Depth of understanding
 - Critical thinking
 - Creative problem-solving skills

Machine Design Laboratory



Machine Design Labs

- **Emphasis:** hands-on experiences, discovery learning, design challenges
- Two hour lab sessions, max of 12 students
- Teams of two to three students
- Multiple stations
- In-lab and post-lab deliverables

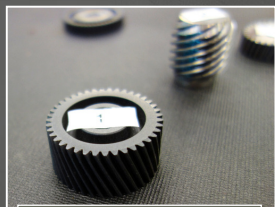
Laboratory Experiments

- *Lab 1:* Introduction to Machine Systems & Elements
- *Lab 2:* Stress Measurements and Concentrations
- *Lab 3:* Press and Shrink Fits
- *Lab 4:* Flexible Components
- *Lab 5:* Design of Systems with Flexible Components
- ***Lab 6: Gears & Design of Gear Systems***
- *Lab 7:* Bearings
- *Lab 8:* Springs
- *Lab 9:* Bolts and Fasteners
- *Lab 10:* Bicycles

First Week Gear Lab Activities

- **Station 1: Gear Identification & Applications.**
- Station 2: Automotive HVAC Baffle Gear Motor: measurement, gear train analysis, results.
- Station 3: KitchenAid Mixer: disassembly, assembly, design concept questions.
- Station 4: Gear Clock Design Challenge

Gear Nomenclature



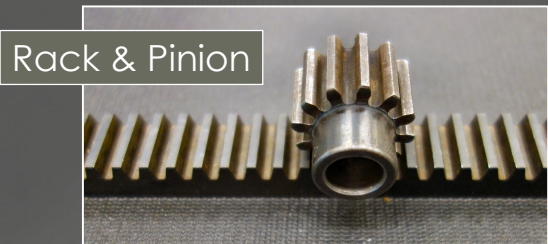
Helical Gear



Worm

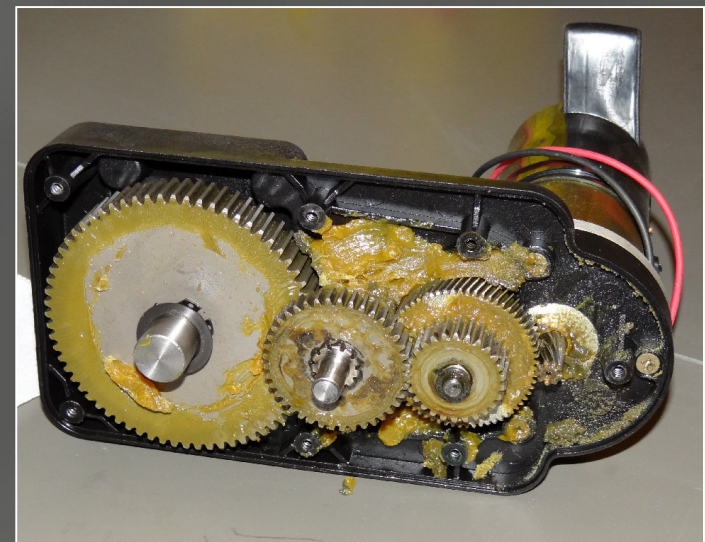


Spiral Bevel Gears



Rack & Pinion

RV Leveler



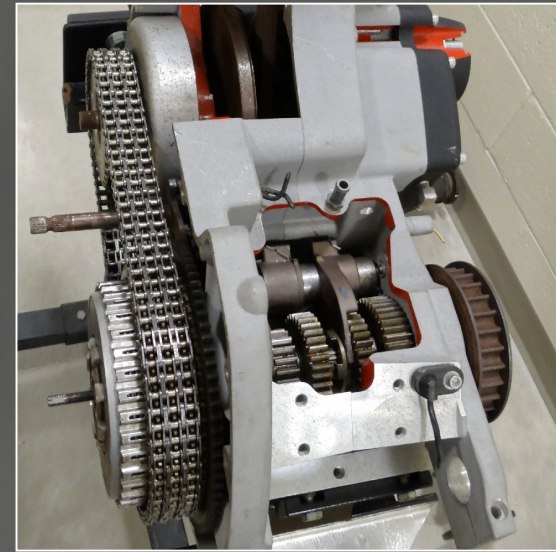
RV Leveler



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13

Buell Blast Transmission



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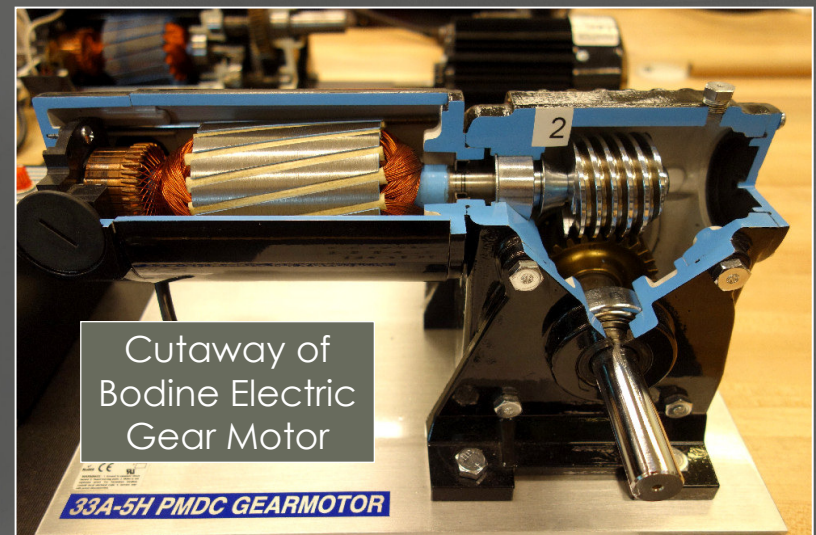
Buell Blast Transmission



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15

Electric Gear Motor



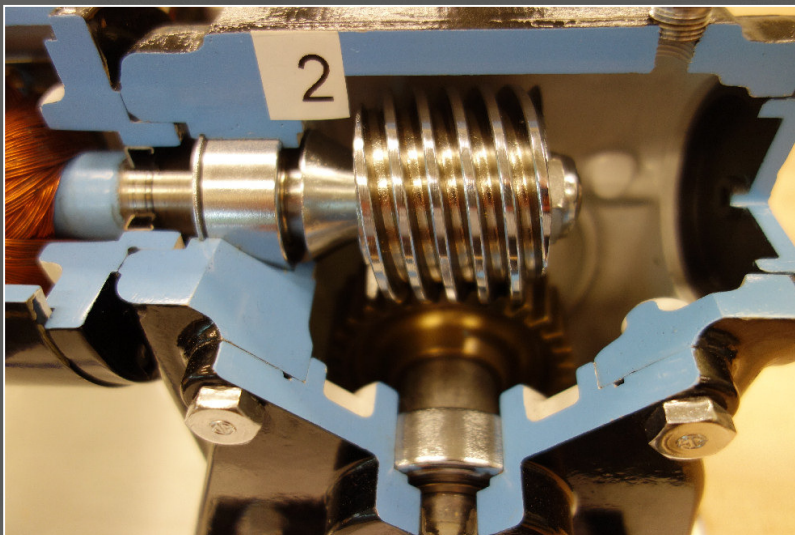
Cutaway of
Bodine Electric
Gear Motor

33A-5H PMDC GEARMOTOR

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Electric Gear Motor



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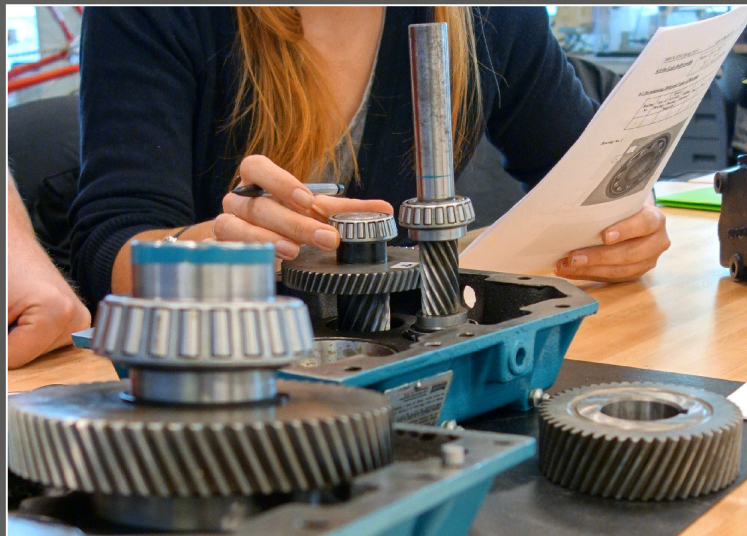
Falk Gearbox



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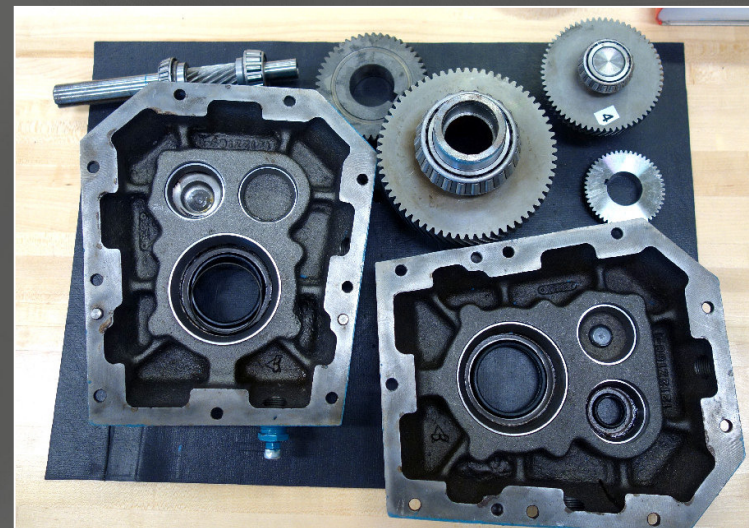
Falk Gearbox Components



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Falk Gearbox Disassembled



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Falk Gearbox Assembly



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Falk Gearbox Assembly



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Falk Gearbox Assembly



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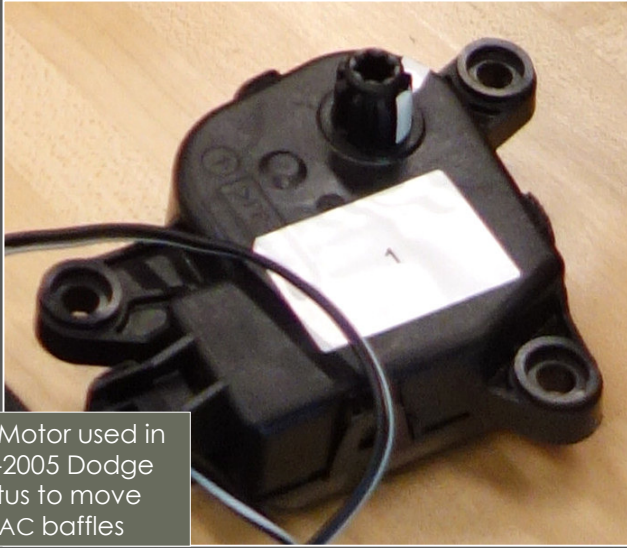
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24

HVAC Baffle Gear Motor

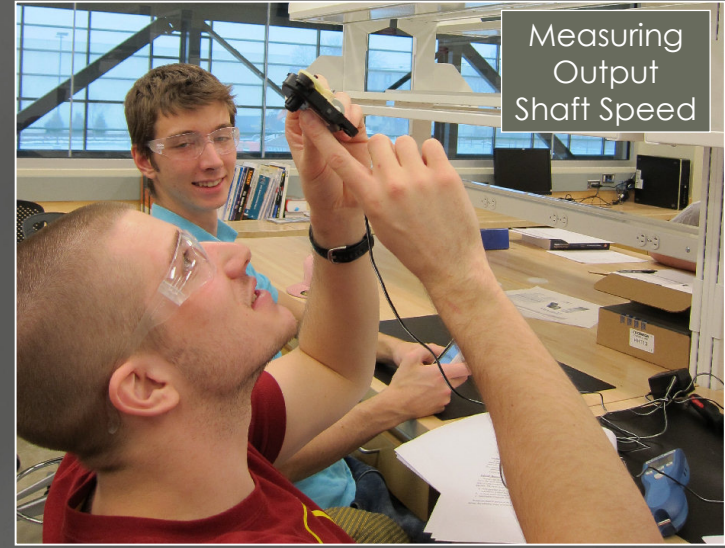


Gear Motor used in 2002-2005 Dodge Stratus to move HVAC baffles

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HVAC Baffle Gear Motor



Measuring Output Shaft Speed

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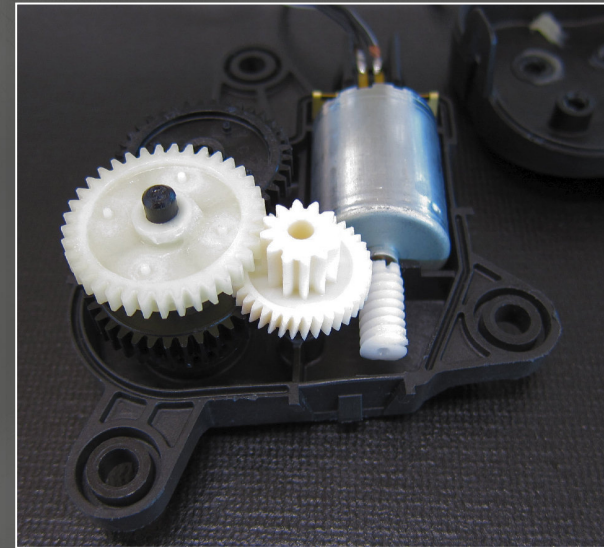
HVAC Baffle Gear Motor



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27

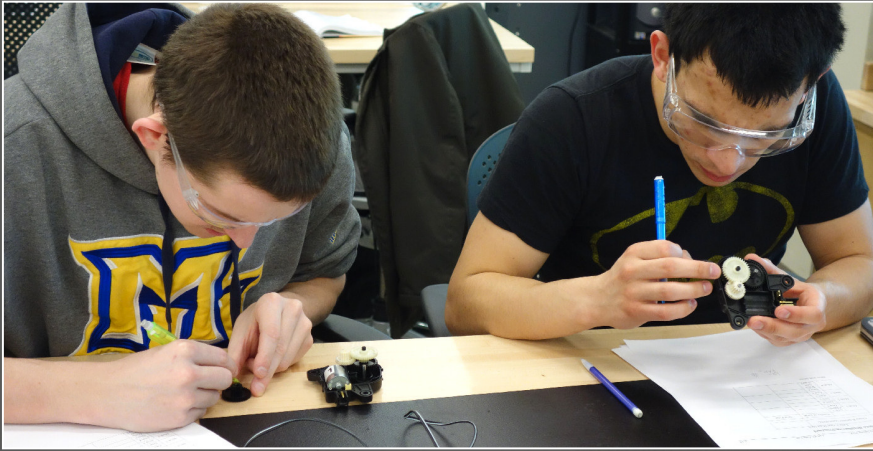
HVAC Baffle Gear Motor



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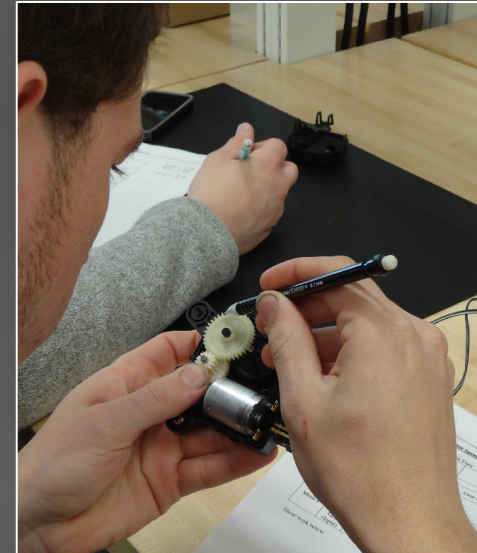
28

HVAC Baffle Gear Motor



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HVAC Baffle Gear Motor



Counting
Number of
Gear Teeth

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HVAC Baffle Gear Motor



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HVAC Baffle Gear Motor



Measuring
Speed of
Motor

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HVAC Baffle Gear Motor



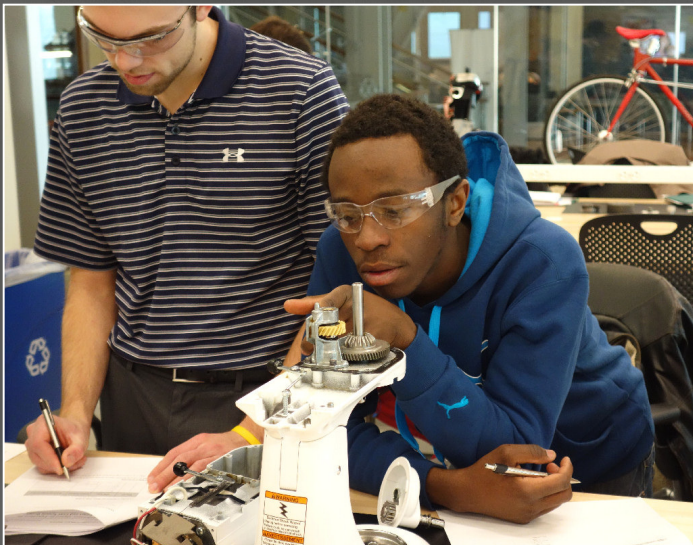
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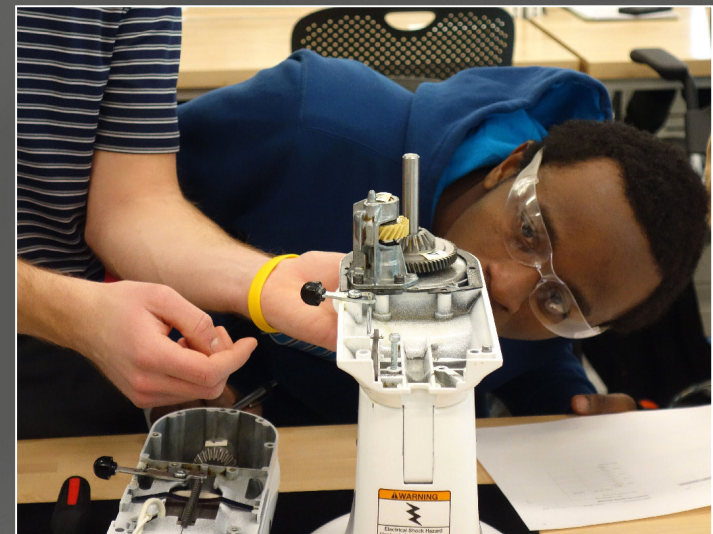
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KitchenAid Mixer



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KitchenAid Mixer



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KitchenAid Mixer



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KitchenAid Mixer



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Mixer Disassembly



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Mixer Disassembly



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Mixer Disassembly



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41

Mixer Disassembly



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42

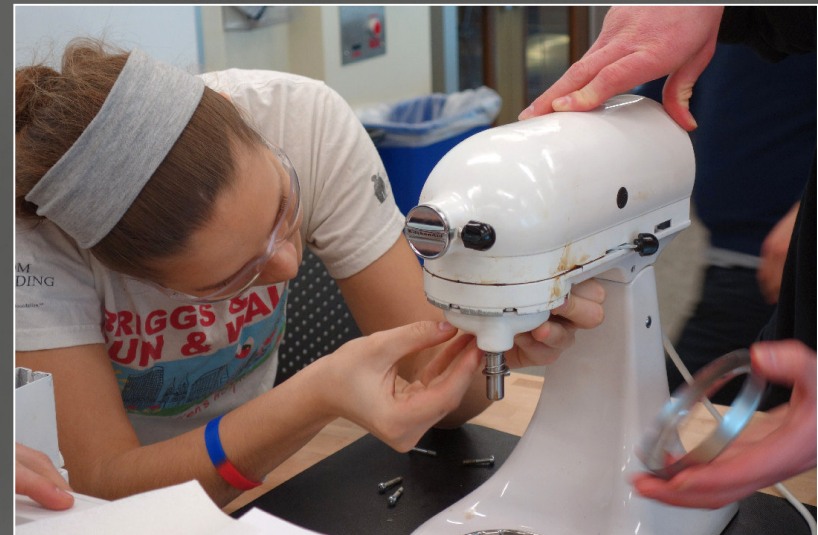
All Those Mixers and No Cake?



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43

Mixer Re-assembly



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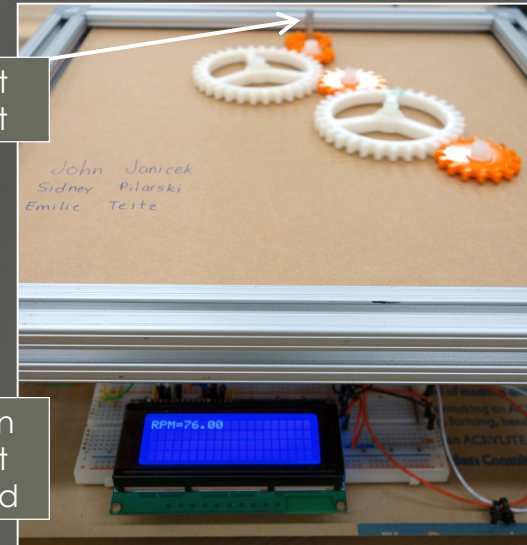
44

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Gear Clock Challenge

Input Shaft



Design Gear Train to Give Seconds and Minutes

Given Input Speed

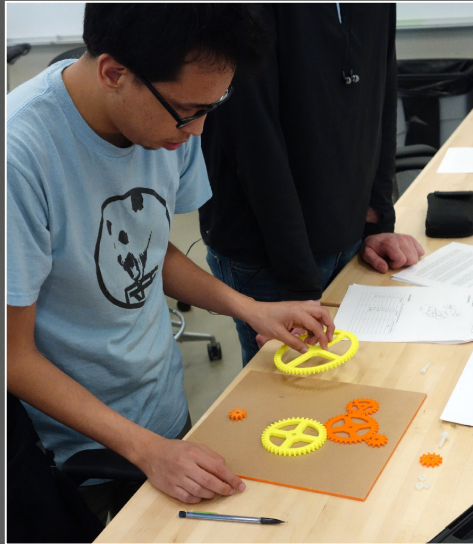
Second Week Lab Activities



Gear Clock Layout



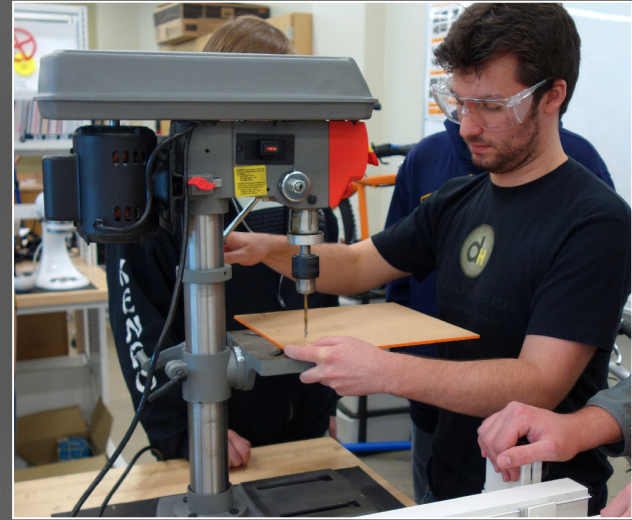
Gear Clock Layout



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49

Drill Holes in Mounting Plate



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Drill Holes in Mounting Plate



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51

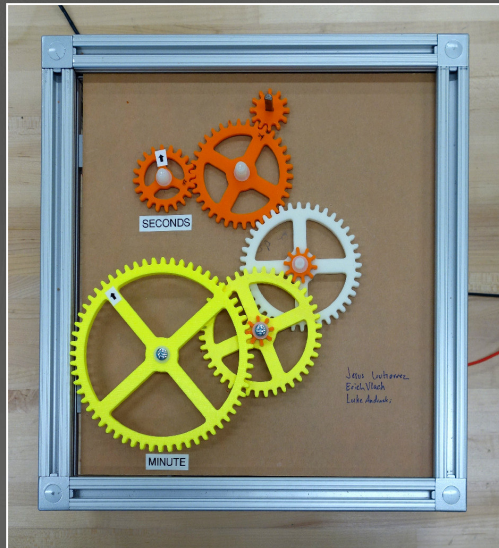
Gear Clock Testing



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52

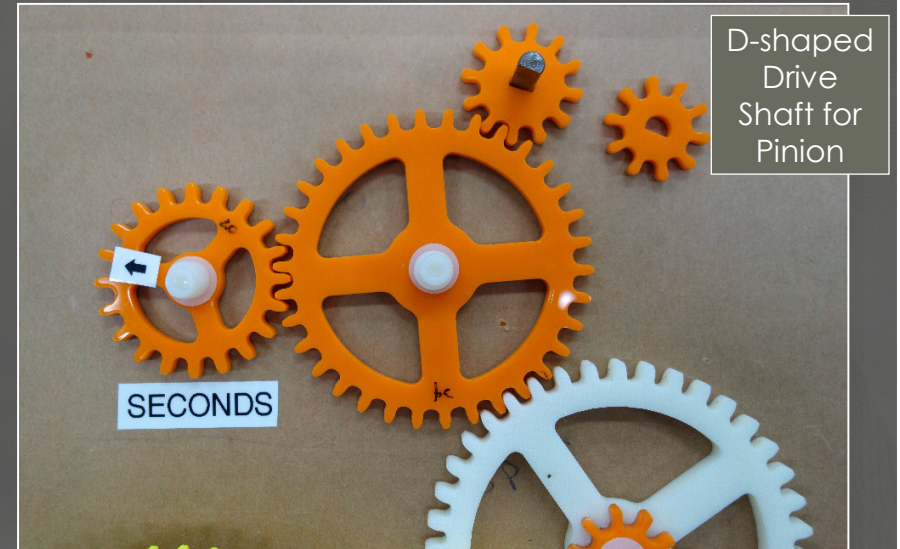
Gear Clock Testing



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53

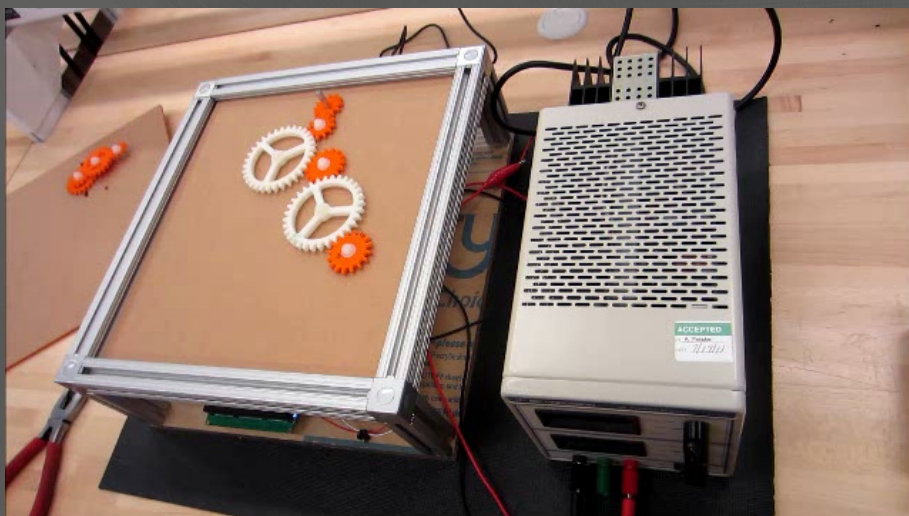
Gear Clock – Zoomed in



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Gear Clock Testing



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What Did Students Learn?

- Discovery Learning activities give students pragmatic hands-on experiences that teach
 - Multiple acceptable design solutions
 - Successful prototypes require proper components, e.g., gears with involute tooth profiles
 - Assembly issues are real, e.g., center-to-center distances in gear trains must be accurate

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56

What Did We Learn?

- Machine Design course needs a balance of theory and hands-on activities.
 - Laboratory component of course essential.
 - Some students struggled with gear train analysis and had 'eureka' moments in lab.
- Design challenges where students build and test hardware are fun and promote learning.
- Past students want to improve labs and create new discovery learning experiences.

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57

Closing

- Experiments were designed to give students discovery learning experiences with gears used in mechanical systems.
- Experiments fostered student-centered learning in a Machine Design course by
 - hands-on learning with real hardware
 - machine design challenges, and
 - team work.

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58

Future Opportunities

- Extend clock design challenge to include accuracy and ...
 - Cost, Weight, Size, Manufacturability/Assemblability
- Add torque measurement, shearing of teeth
- Generalize to other components (escape-ment mechanisms) used in clocks
- Conduct detailed assessment

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59

Thanks to:

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