

Machine Design Experiments using Mechanical Springs to Foster Discovery Learning

Peter Malak
Mark Nagurka

Dept. of Mechanical Engineering
Marquette University
Milwaukee, Wisconsin, USA



June 17, 2014



Marquette University



Malak & Nagurka, Marquette University (ASEE 2014)

2

Marquette University



Malak & Nagurka, Marquette University (ASEE 2014)

3

Student-Centered Learning

- Advantages
 - Short-term mastery
 - Long-term retention
 - Depth of understanding
 - Critical thinking
 - Creative problem-solving skills

Malak & Nagurka, Marquette University (ASEE 2014)

4

Student-Centered Learning

- Methods
 - Active-Learning
 - Cooperative Learning
 - Collaborative Learning
 - Inductive Learning

Malak & Nagurka, Marquette University (ASEE 2014)

5

Engineering Hall, Marquette



Malak & Nagurka, Marquette University (ASEE 2014)

6

Machine Design Laboratory



Malak & Nagurka, Marquette University (ASEE 2014)

7

Core Competency Skills

- Identify machine components
- Know proper nomenclature
- Measure parameters (force, speed, ...)
- Select components from catalogs
- Distinguish normal and used components
- Recognize proper and abnormal behavior
- Reverse engineer systems
- Develop engineering intuition
- Justify design choices

Malak & Nagurka, Marquette University (ASEE 2014)

8

Machine Design Labs

- Emphasis: hands-on experiences, discovery learning, component selection, design challenges
- Two hour lab sessions, max of 12 students
- Teams of two to three students
- Multiple stations
- In-lab and post-lab deliverables

Experiments

- *Lab 1*: Introduction to Machine Systems & Elements
- *Lab 2*: Stress Measurements and Concentrations
- *Lab 3*: Press and Shrink Fits
- *Lab 4*: Flexible Components
- *Lab 5*: Design of Systems with Flexible Components
- *Lab 6*: Gears & Design of Gear Systems
- *Lab 7*: Bearings
- *Lab 8*: Springs
- *Lab 9*: Bolts and Fasteners
- *Lab 10*: Bicycles

Lab 8: Springs

- *Lab 1*: Introduction to Machine Systems & Elements
- *Lab 2*: Stress Measurements and Concentrations
- *Lab 3*: Press and Shrink Fits
- *Lab 4*: Flexible Components
- *Lab 5*: Design of Systems with Flexible Components
- *Lab 6*: Gears & Design of Gear Systems
- *Lab 7*: Bearings
- ***Lab 8*: Springs**
- *Lab 9*: Bolts and Fasteners
- *Lab 10*: Bicycles

Overview of Spring Experiments

- Identify spring types (tension, compression, torsion) and appropriate applications (automotive latches, key fobs, pens).
- Disassemble and re-assemble padlocks.
- Measure stiffness and achieve desired stiffness with series and parallel combinations of springs
- Experimentally determine shear moduli and stiffnesses of wire and 3D printed springs.

Assorted Springs



Malak & Nagurka, Marquette University (ASEE 2014)

13

Different Types of Springs



Malak & Nagurka, Marquette University (ASEE 2014)

14

Padlocks

Strattec
Lock



American
Lock



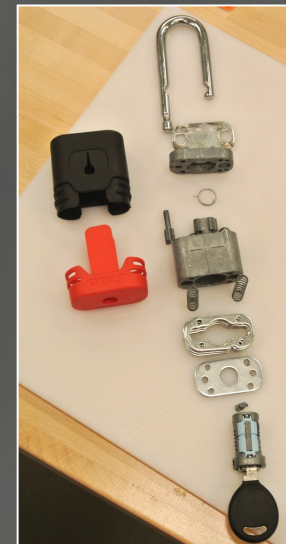
Malak & Nagurka, Marquette University (ASEE 2014)

15

Padlock Components



Strattec
Lock

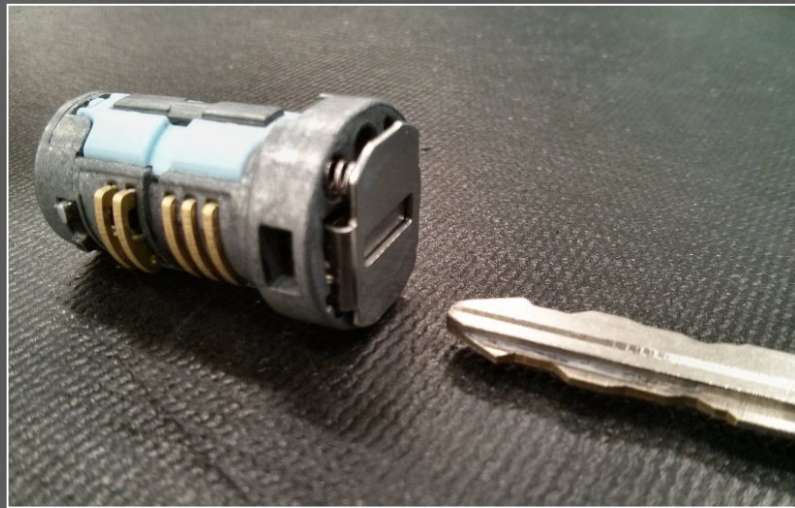


American
Lock

Malak & Nagurka, Marquette University (ASEE 2014)

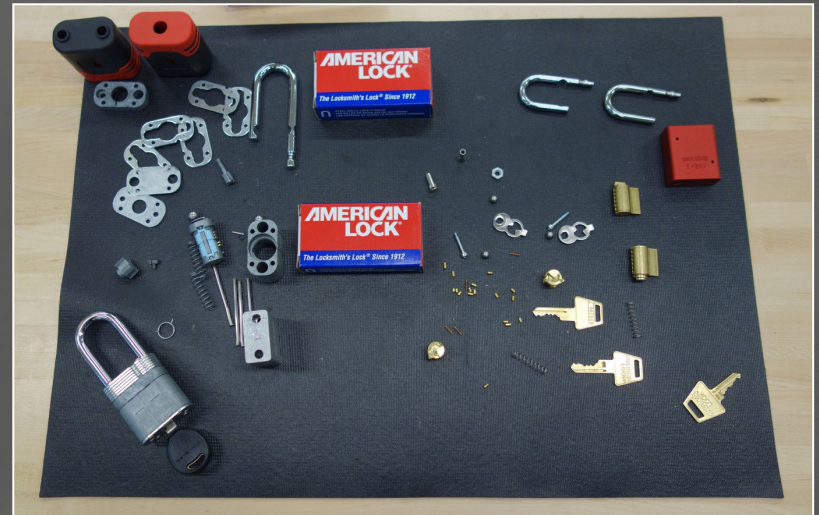
16

STRATTEC Padlock Cylinder



Malak & Nagurka, Marquette University (ASEE 2014)

Padlocks Disassembled



Malak & Nagurka, Marquette University (ASEE 2014)

American Lock Pins & Springs

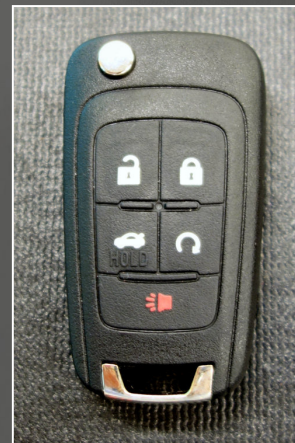


Pins & Springs

Cylinder

Malak & Nagurka, Marquette University (ASEE 2014)

Key Fob for Chevy Cruze



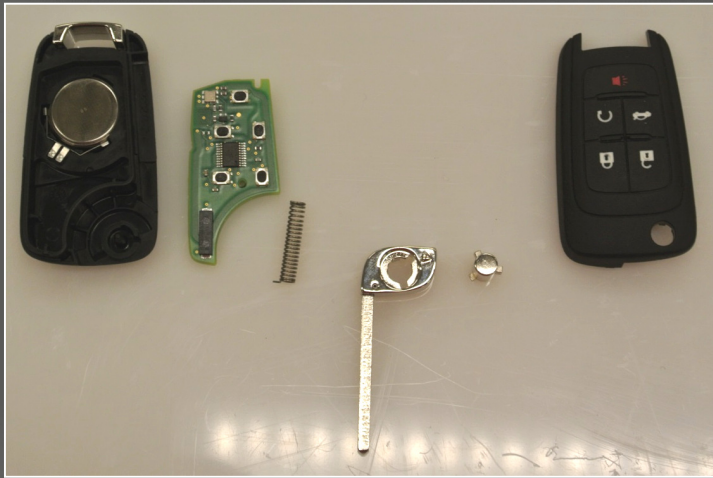
Key Fob



Chevy Cruze

Malak & Nagurka, Marquette University (ASEE 2014)

Key Fob Disassembled



Malak & Nagurka, Marquette University (ASEE 2014)

21

Key Fob Spring



Malak & Nagurka, Marquette University (ASEE 2014)

22

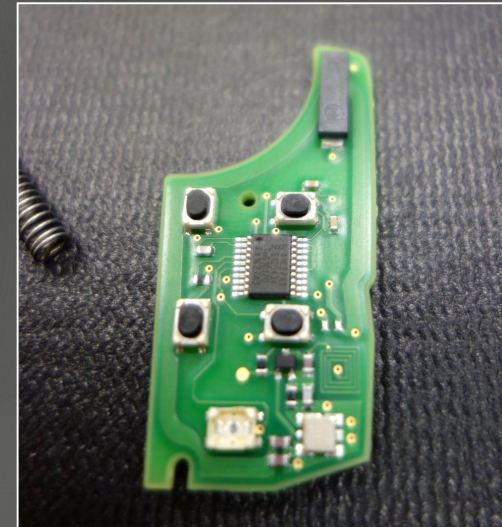
Key Fob Spring



Malak & Nagurka, Marquette University (ASEE 2014)

23

Key Fob Circuit Board



Malak & Nagurka, Marquette University (ASEE 2014)

24

Cadillac CTS Rear Seats



Malak & Nagurka, Marquette University (ASEE 2014)

Cadillac CTS



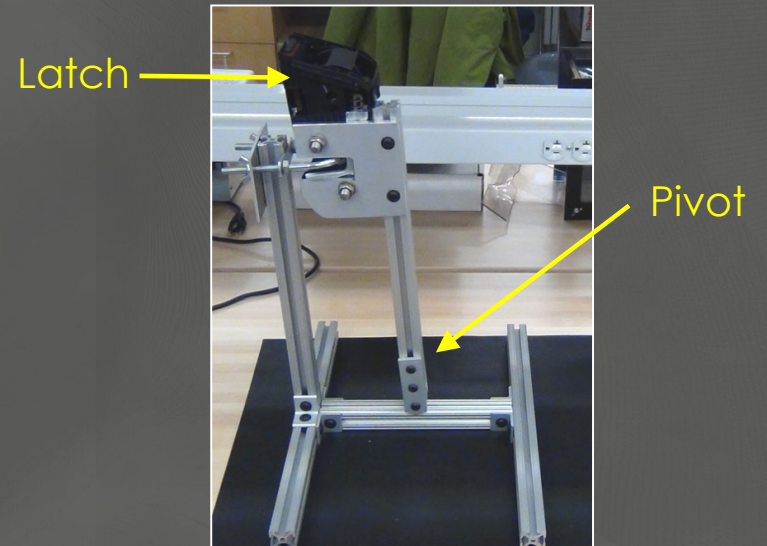
Malak & Nagurka, Marquette University (ASEE 2014)

Seatback Latch Mechanism



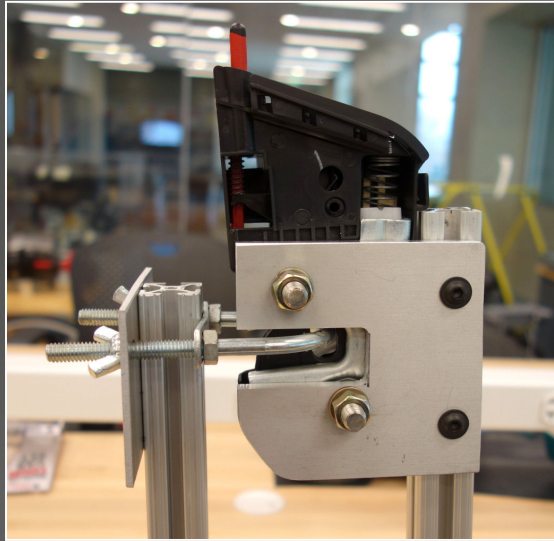
Malak & Nagurka, Marquette University (ASEE 2014)

Fixture for Seatback Latch



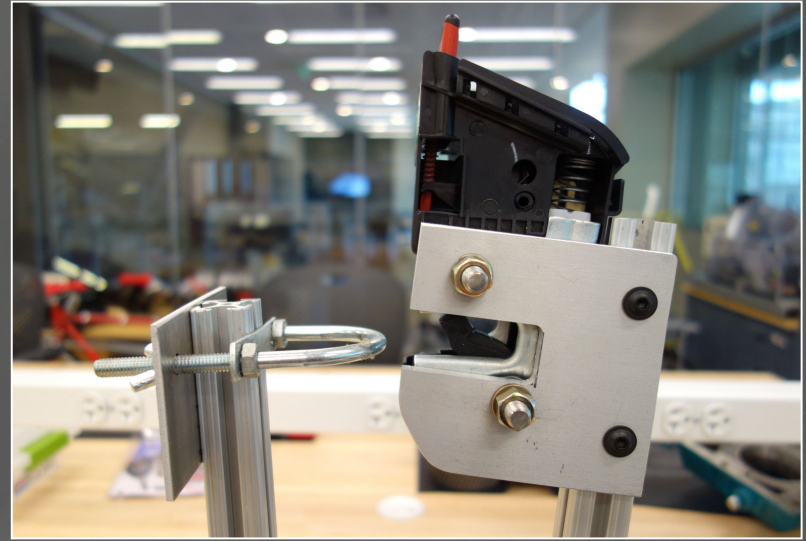
Malak & Nagurka, Marquette University (ASEE 2014)

Locked Seatback Latch



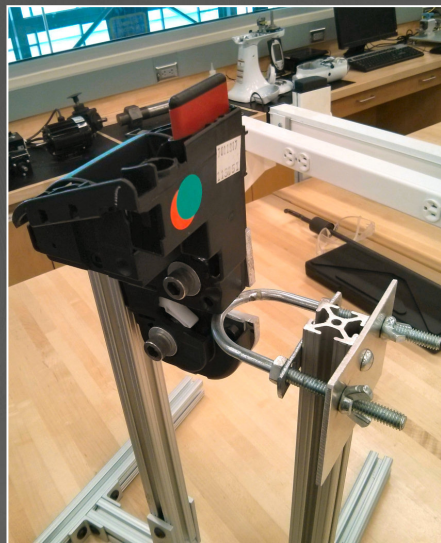
Malak & Nagurka, Marquette University (ASEE 2014)

Operation of Seatback Latch



Malak & Nagurka, Marquette University (ASEE 2014)

Seatback Latch



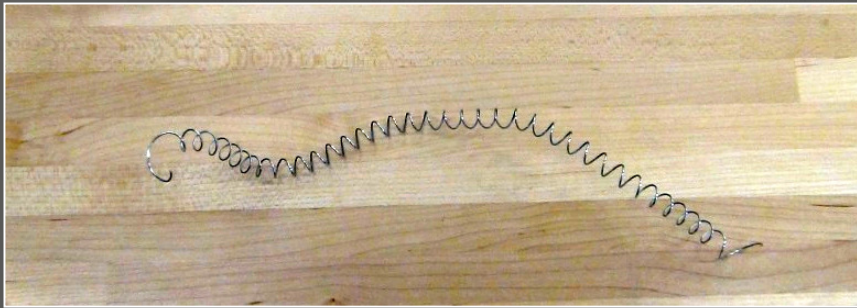
Malak & Nagurka, Marquette University (ASEE 2014)

Measuring Spring Stiffness



Malak & Nagurka, Marquette University (ASEE 2014)

Overextended Spring



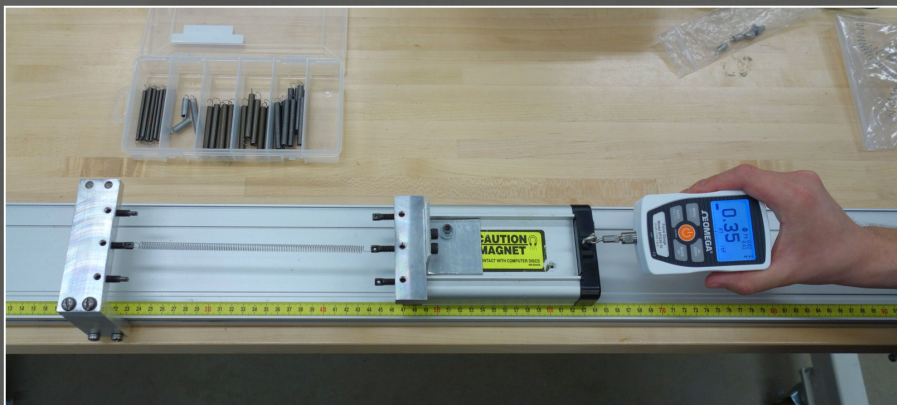
Malak & Nagurka, Marquette University (ASEE 2014)

Spring Variability



Malak & Nagurka, Marquette University (ASEE 2014)

Test-Rig for Measuring Stiffness



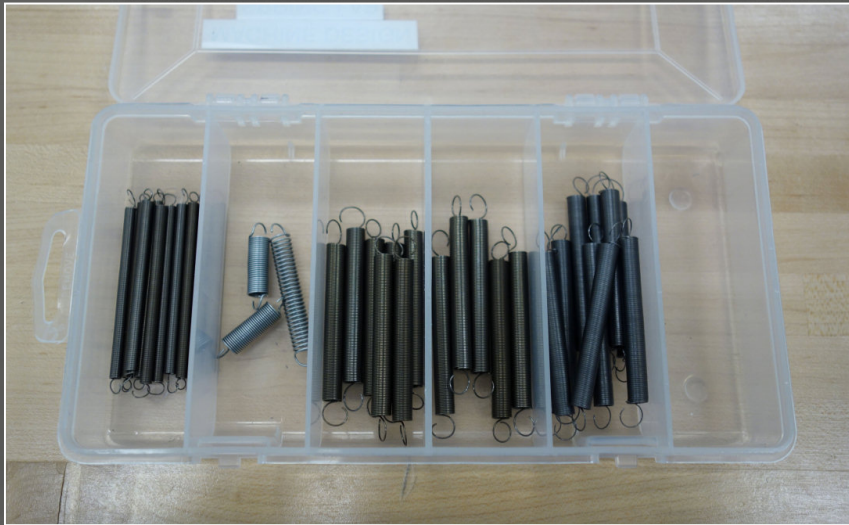
Malak & Nagurka, Marquette University (ASEE 2014)

Stiffness of Parallel Springs



Malak & Nagurka, Marquette University (ASEE 2014)

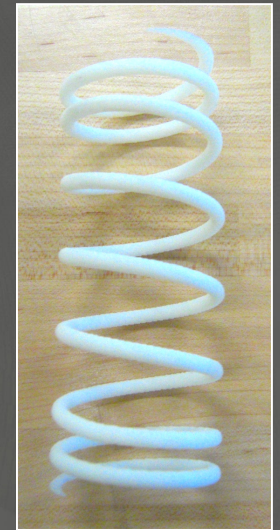
Spring Kit



Malak & Nagurka, Marquette University (ASEE 2014)

37

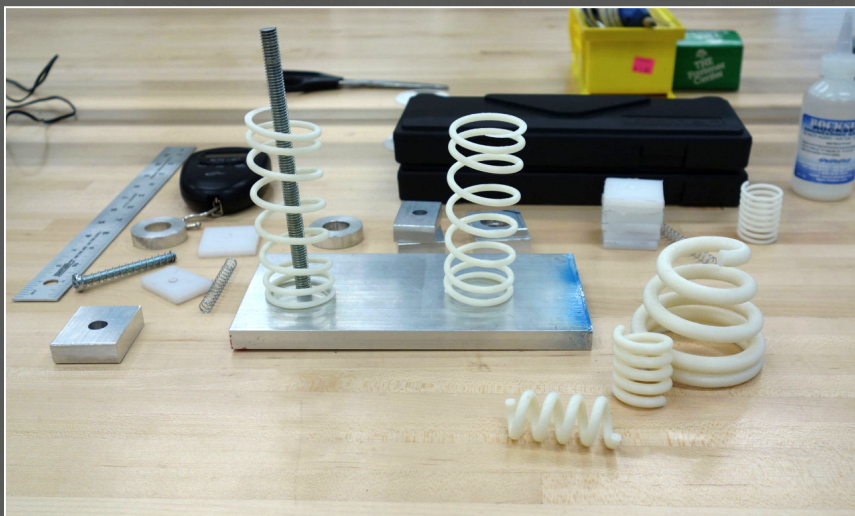
3D Printed Springs



Malak & Nagurka, Marquette University (ASEE 2014)

38

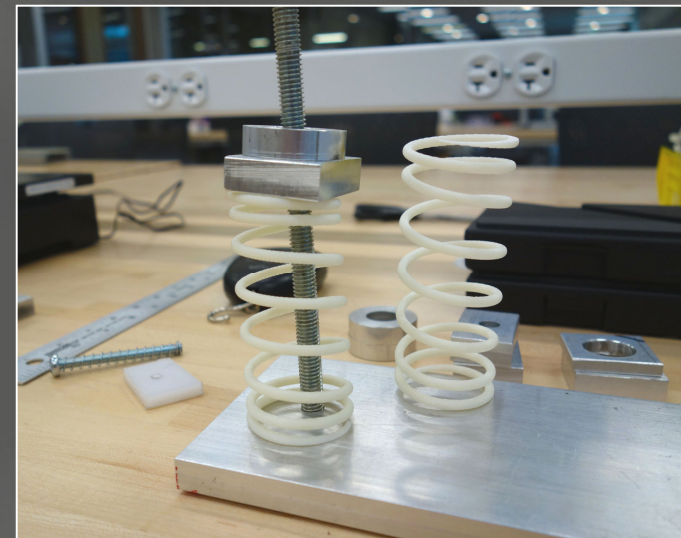
3D Printed Springs



Malak & Nagurka, Marquette University (ASEE 2014)

39

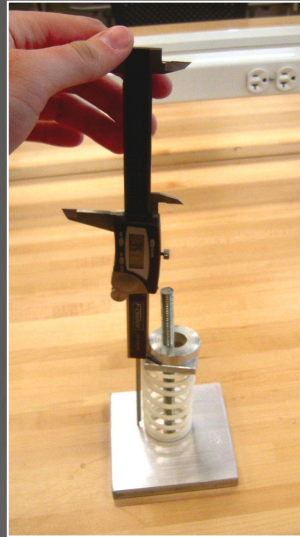
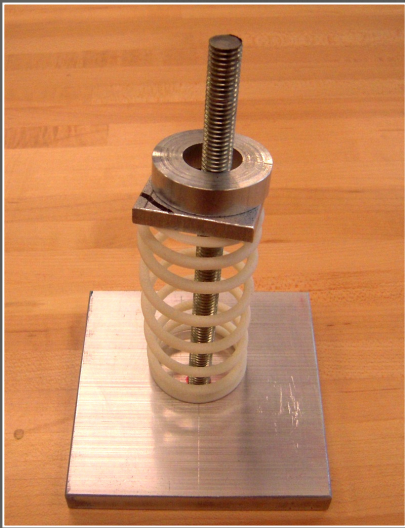
Properties of 3D Printed Springs



Malak & Nagurka, Marquette University (ASEE 2014)

40

Stiffness of 3D Printed Springs



Malak & Nagurka, Marquette University (ASEE 2014)

41

Closing

- Experiments using mechanical springs were developed to foster student-centered learning in a Machine Design course.
- The experiments were introduced this Spring.
- Educational benefits:
 - (1) hands-on learning with real hardware,
 - (2) machine design challenges that promote active-learning, and
 - (3) experience working in teams.

Malak & Nagurka, Marquette University (ASEE 2014)

42

Future Opportunities

- The use of 3D printed springs raises many unanswered questions.
 - Variability in material properties
 - Spring life
- The topic of springs can be generalized to compliant component design.

Malak & Nagurka, Marquette University (ASEE 2014)

43

*Thanks to STRATTEC Security Corp.,
Masterlock,
and
Marquette University
College of Engineering*

Prof. Mark Nagurka

mark.nagurka@marquette.edu

+1-414-288-3513